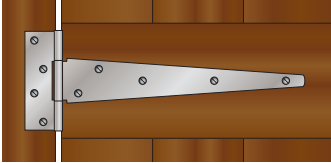


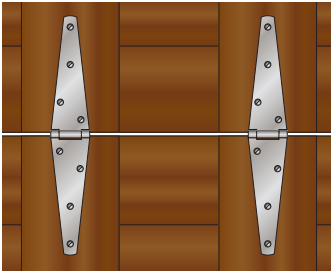
Fitting Instructions Guide

A step by step product assembly guide for use with your Perry Pack products



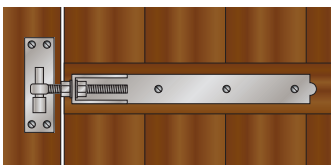
TEE HINGES

1. Place hinges on gate where required. Make sure hinge straps are horizontal to gate. Mark out holes for each hinge on gate.
2. Remove hinges and drill pilot holes for screws into gate. Replace hinges and fix to gate using screws provided.
3. Position gate in opening and support securely. Leave enough space between gate and post to allow gate to swing freely. Mark out holes for opposite hinge brackets on post.
4. Remove hinges and drill pilot holes for screws into post. Replace hinges and fix to post using screws provided.



MEDIUM STRAP HINGES

1. Place hinges on inside of box where required. Make sure hinge straps are vertical to box sides. Mark out holes for each hinge on inside of box.
2. Remove hinges and drill pilot holes for screws inside of box. Replace hinges and fix to box using screws provided.
3. Set hinges to upright (open) position. Place box lid (inner side) against hinges and support securely. Make sure edges of lid are aligned to box sides. Mark out holes for opposite hinge straps on lid.
4. Remove lid and drill pilot holes for screws into lid. Replace lid and fix to hinges using screws provided.



ADJUSTABLE HOOK & BAND

1. Place bands on gate horizontal and central to gate rails. Make sure bands overhang so hooks can be positioned centrally on post. Mark out holes for each band on gate.
2. Remove bands and drill pilot holes for bolts and screws into gate. Replace bands and fix to gate using bolts and screws provided.
3. Insert adjustable gate eyes into bands and hand tighten nuts making sure both gate eyes are approximately in line.
4. Position gate in opening and support securely. Leave enough space between gate and post to allow gate to swing freely.

5. Insert hooks into adjustable gate eyes and adjust eyes so hooks are central on post. Mark out holes for hooks on post.

6. Remove hooks and drill pilot holes for bolts and screws into post. Replace hooks and fix to post using bolts and screws provided.

Note: Apply grease to hooks for smoother operation of gate movement.

Note: To prevent gate from being lifted off, top hook can be inverted before fixing.

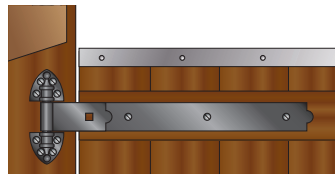


STRAIGHT/CRANKED BANDS WITH HOOKS ON PLATES

1. Place bands on gate horizontal and central to gate rails. Make sure bands overhang so hooks can be positioned centrally on post. Mark out holes for each band on gate.
2. Remove bands and drill pilot holes for bolts and screws into gate. Replace bands and fix to gate using bolts and screws provided.
3. Position gate in opening and support securely. Leave enough space between gate and post to allow gate to swing freely.
4. Insert hooks into bands and mark out holes for hooks central on post.
5. Remove hooks and drill pilot holes for bolts and screws into post. Replace hooks and fix to post using bolts and screws provided.

Note: Apply grease to hooks for smoother operation of gate movement.

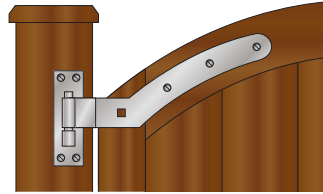
Note: To prevent gate from being lifted off, top hook can be inverted before fixing.



HEAVY REVERSIBLE HINGE

1. Place hinges on gate horizontal and central to gate rails. Make sure hinges overhang so cups can be positioned centrally on post. Mark out holes for hinges on gate.
2. Remove hinges and drill pilot holes for bolts and screws into gate. Replace hinges and fix to gate using bolts and screws provided.
3. Position gate in opening and support securely. Leave enough space between gate and post to allow gate to swing freely.
4. Place cups onto hinge pins and mark out holes for cups central on post.
5. Remove cups and drill pilot holes for bolts and screws into post. Replace cups and fix to post using bolts and screws provided.

Note: Apply grease to pins for smoother operation of gate movement.

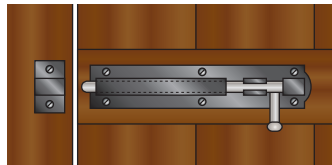


CURVED RAIL HINGE

1. Place hinges on gate where required. Make sure bands overhang so hooks can be positioned centrally on post and bands are central on gate rail. Mark out holes for bands on gate.
2. Remove hinges and drill pilot holes for bolts and screws into gate. Replace hinges and fix to gate using bolts and screws provided.
3. Position gate in opening and support securely. Leave enough space between gate and post to allow gate to swing freely.
4. Insert hooks into bands and mark out holes for hooks central on post.
5. Remove hooks and drill pilot holes for bolts and screws into post. Replace hooks and fix to post using bolts and screws provided.

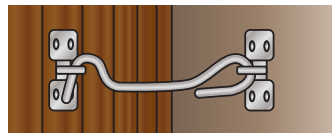
Note: Apply grease to hooks for smoother operation of gate movement.

Note: To prevent gate from being lifted off, top hook can be inverted before fixing.



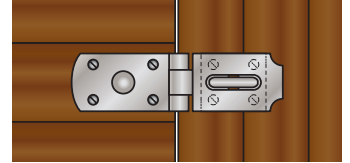
TOWER BOLTS

1. Place bolt assembly on gate horizontally where required. Mark out holes for bolt assembly on gate.
2. Remove bolt assembly and drill pilot holes for screws into gate. Replace bolt assembly and fix to gate using screws provided.
3. Set bolt to engaged position. Align staple horizontally to bolt. Mark out holes for staple on frame.
4. Remove staple and drill pilot holes for screws into frame. Replace staple and fix to frame using screws provided.



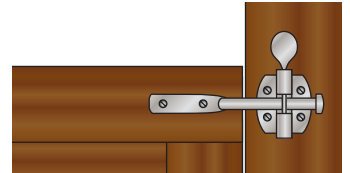
CABIN HOOKS

1. Place hook on wall horizontally where required. Mark out holes for hook on wall.
2. Remove hook and drill pilot holes for screws into wall. Replace hook and fix to wall using screws provided.
3. Align staple on gate horizontal to hook. Mark out holes for staple on gate.
4. Remove staple and drill pilot holes for screws into gate. Replace staple and fix to gate using screws provided.



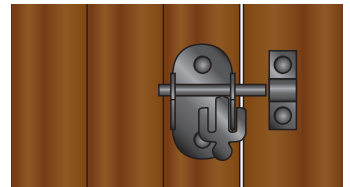
HASP & STAPLE

1. Place hasp on gate horizontally where required. Mark out holes for hasp on gate.
2. Remove hasp and drill pilot holes for screws into gate. Replace hasp and fix to gate using screws provided.
3. Align staple horizontal to hasp. Mark out holes for staple on wall.
4. Remove staple and drill pilot holes for screws into wall. Replace staple and fix to wall using screws provided.



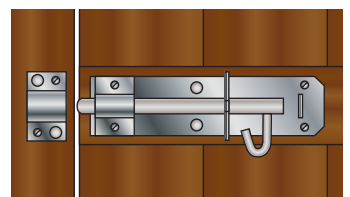
AUTO GATE LATCH

1. Place catch on post horizontally where required. Mark out holes for catch on post.
2. Remove catch and drill pilot holes for screws into post. Replace catch and fix to post using screws provided.
3. Align strike bar horizontal to catch. Mark out holes for strike bar on gate.
4. Remove strike bar and drill pilot holes for screws into gate. Replace strike bar and fix to gate using screws provided.



PADLOCK BOLTS

1. Place bolt assembly on gate horizontally where required. Mark out holes for bolt assembly on gate.
2. Remove bolt assembly and drill pilot holes for screws into gate. Replace bolt assembly and fix to gate using screws provided.
3. Set bolt to engaged position. Align staple horizontal to bolt. Mark out holes for staple on frame.
4. Remove staple and drill pilot holes for screws into frame. Replace staple and fix to frame using screws provided.

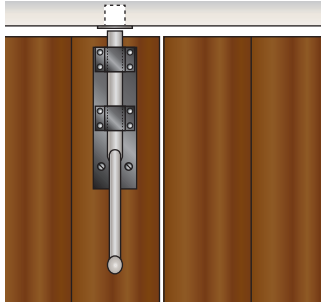


1A/2A PADBOLT

1. Place bolt assembly on gate horizontally where required. Mark out holes for bolt assembly on gate.

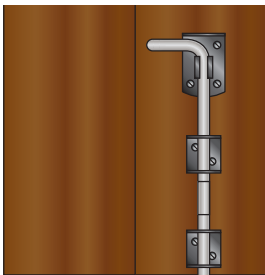
Fitting Instructions Guide

2. Remove bolt assembly and drill pilot holes for screws into gate. Replace bolt assembly and fix to gate using screws provided.
3. Set bolt to engaged position. Align staple horizontal to bolt. Mark out holes for staple on frame.
4. Remove staple and drill pilot holes for screws into frame. Replace staple and fix to frame using screws provided.



MONKEY TAIL BOLT

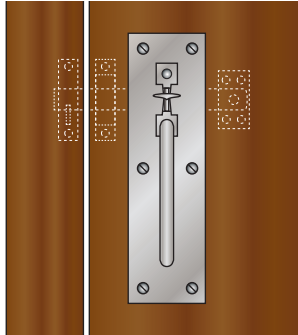
1. Place bolt assembly at top of door and vertically where required. Mark out holes for bolt assembly on door.
2. Remove bolt assembly and drill pilot holes for screws into door. Replace bolt assembly and fix to door using screws provided.
3. With door closed, set bolt to engaged position. Mark out where bolt makes contact with top frame.
4. Clear marked area and drill a hole wide enough and deep enough to receive bolt.
5. Place square receiver plate on top frame central to drilled hole. Mark out screw holes on top frame.
6. Remove square receiver plate and drill pilot holes for screws into top frame. Replace square receiver plate and fix to top frame using screws provided.



GARAGE DOOR DROP BOLTS

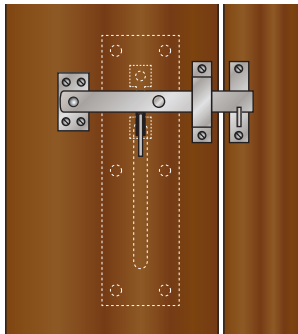
1. Place bolt retaining plate at base of door and vertically where required. Insert bolt vertically in locked position. Make sure base of bolt is flush with door and not touching floor. Mark out holes for bolt retaining plate on door.
2. Remove bolt retaining plate with bolt and drill pilot holes for screws into door. Replace bolt retaining plate with bolt and fix to door using screws provided.
3. Slide bolt guides onto bolt. Position top guide low enough to allow bolt to drop at least 2 inches. Mark out holes for bolt guides on door.
4. Remove bolt guides and bolt and drill pilot holes for screws into door. Replace bolt and bolt guides and fix to door using screws provided.

5. With door closed, set bolt to engaged position. Mark out where bolt makes contact with floor.
6. Clear marked area and drill a hole wide enough and deep enough to receive bolt.



SUFFOLK LATCHES

1. Place thumb latch on gate and adjust to height where it is suitable to operate when opening gate (50 inches height recommended from floor level).
2. Measure to center of style and mark a vertical line. Mark a horizontal line where thumb part of latch is to rest and a second horizontal line 40mm up from the first line. Cut a 40 x 12mm slot between both horizontal lines with vertical line at center.
3. Pass lever from thumb latch through slot. Make sure lever can be fully raised and lowered before marking out holes for style.
4. Remove style with lever and drill pilot holes for screws into gate. Replace style and fix to gate using screws provided.



5. Position latch bar above lever on reverse side of gate. Make sure it is aligned with thumb latch and that latch bar overlaps gate frame by 10mm. Mark out holes for latch bar on door.
6. Remove latch bar and drill pilot holes for screws into gate. Replace latch bar and fix to gate using screws provided.
7. Position staple on frame allowing latch bar to rest horizontal on it. Mark out holes and staple position on frame.
8. Remove staple and drill pilot holes for screws into frame. Replace staple and fix to frame using screws provided.
9. With latch bar now resting horizontal on staple, position keep over latch bar on gate. Move keep up until inside is almost touching bottom of latch bar. Mark out holes for keep on gate.
10. Remove keep and drill pilot holes for screws into gate. Replace keep and fix to gate using screws provided.

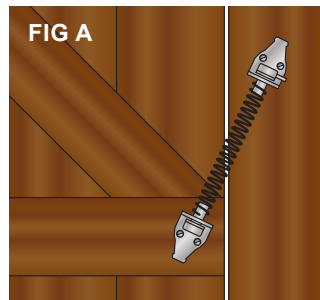
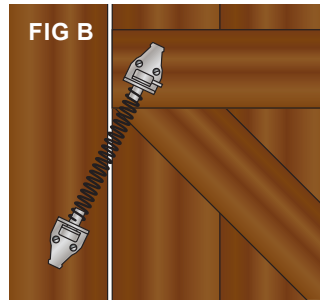
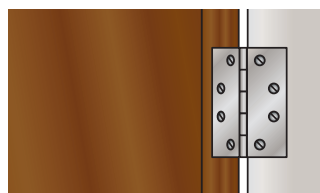


FIG B



GATE RETURN SPRING

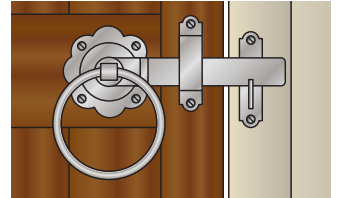
1. With gate closed, place spring on gate with fixed peg end at bottom.
2. If gate is hinged as fig A: Place bottom fixing plate on gate and top plate on post. If gate is hinged as fig B: Place bottom fixing plate on post and top plate on gate.
3. Mark out holes for spring on gate and post.
4. Remove spring and drill pilot holes for screws into gate and post. Replace spring and fix to gate using screws provided.
3. Insert rod into hole at head and turn clockwise to set spring tension.
4. Hold rod once turned to prevent spring recoiling. Insert loose peg into opposite hole to maintain spring tension.
5. Repeat steps 3 and 4 until spring tension is adequate enough to close gate.



BUTT HINGE

1. Place hinges on door horizontally where required. Mark out holes for hinges on door.
2. Remove hinges and drill pilot holes for screws into door. Replace hinges and fix to door using screws provided.

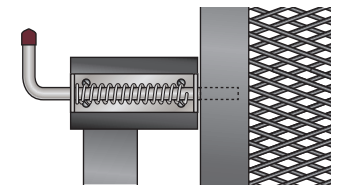
3. Position door in opening and support securely. Mark out holes for hinge on frame.
4. Remove hinges and drill pilot holes for screws into frame. Replace hinges and fix to frame using screws provided.



RING HANDLED GATE LATCH

1. Place ring handle with latch horizontally on gate where required. Make sure latch overlaps gate frame by 40-50mm. Mark where spindle should go and drill a 12mm hole for spindle into gate.
 2. Insert spindle into hole and into rear of each handle on each side of gate. Mark out holes for both handles on gate.
- Note: Spindle may need to be cut for gates less than 4 inches thick.**

3. Remove handles with spindle and drill pilot holes for screws into gate. Replace handles with spindle and fix to gate using screws provided.
4. Slide keep over latch. Mark out holes for keep on gate.
5. Remove keep and drill pilot holes for screws into gate. Replace keep and fix to gate using screws provided.
6. Place keep plate on frame. Make sure latch rests horizontal and securely in keep. Mark out holes for keep plate on frame.
7. Remove keep plate and drill pilot holes for screws into frame. Replace keep plate and fix to frame using screws provided.



SPRING LOADED BOLTS

1. Place bolt assembly on trailer where required. Mark out holes for bolt assembly position on trailer.
2. Remove bolt assembly and drill pilot holes for screws and bolts into trailer. Replace bolt assembly and fix to trailer using screws and bolts provided.
3. With bolt pulled back, mark out where bolt makes contact with trailer ramp/gate. Drill a hole into trailer ramp/gate to receive bolt when closed.